

PRODUCT : Safety Shoe
REF. NO. : FS 61

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As Per:
EN ISO 20344:2004
IS 15298:2002

| SL. No. | CLAUSE | DESCRIPTION | SPECIFICATION |
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| 1 | DESIGN | Construction Seat Region Height of Upper Thread Eyelet Laces | Specially Injection Moulded Construction for enhanced strength. Closed Less than 113 mm Nylon 6 Nos. Aluminum Passivative Synthetic, 90 cm round, with breaking strength 55-60 kg |
| 2 | TOE PROTECTION | General Construction Internal Length of Toe Cap Impact Resistance Compression Resistance Corrosion Resistance of Toe Caps | Toe-Caps are incorporated in such a way that they cannot be removed. Footwear is lined in the Toe Section. The lining at the edge of the toe caps extends to more than 5 mm beneath it, and more than 10 mm behind it. Made from high carbon steel and heat treated. Above 39 mm. When tested at an impact energy of 200 Joules, the clearance under the toe caps at impact is - Above 14.0 mm.. When tested at a compression load of 15 kN, the clearance under the toe caps at impact is - Above 14.0 mm Exhibits less than 2.5 mm square area of corrosion under test conditions. |

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| 3 | LEATHER UPPER | Construction | Made from Buff Crazy Horse Tan Leather |
| | | Thickness | 1.8 mm-2.20 mm ± 0.2 mm |
| | | Tear Strength | Above 120 N. |
| | | Tensile Strength | Above 15 N/mm ² |
| | | Water Vapour Permeability | Above 0.8 mg/cm ² /h |
| | | Water Vapour co-efficiency | Above 20.0 mg/cm sq. |
| | | pH Value | Above 3.5 |
| Chrome VI Content | No harmful chrome content detected | | |
| 4 | TONGUE | Tear Strength | Above 36 N. |
| 5 | VAMP LINING | Tear Strength | Above 15 N. |
| | | Martindale Abrasion Resistance | The lining does not develop holes when exposed to 25,600 dry cycles, and 12,800 wet cycles |
| | | Water Vapour Permeability | Above 2.0 mg/cm ² /h. |
| 6 | SHOE LINING | Water Vapour co-efficiency | Above 30 mg/cm ² /h. |
| | | Tear Strength | Above 15 N. |
| | | Martindale Abrasion Resistance | The lining does not develop holes when exposed to 25,600 dry cycles, and 12,800 wet cycles |
| 7 | INSOLE | Water Vapour Permeability | Above 2.0 mg/cm ² /h. |
| | | Water Vapour co-efficiency | Above 20 mg/cm ² /h. |
| | | Construction | Insole is incorporated in such a way that it can not be removed. |
| 7 | INSOLE | Thickness | 2.0 mm. |
| | | Water Absorption and Desorption | 35 %. 40% |
| | | Abrasion Resistance | No damage to the insole when exposed to 400 cycles. |

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| 8 | INSOCK | Material & Colour Thickness Deleted Abrasion Resistance | Drylex Beige Moulded on EVA Above 2 mm Deleted The lining does not develop holes when exposed to 25,600 dry cycles, and 12,800 wet cycles |
| 9 | OUTSOLE | Construction Colour Thickness Tear Strength Abrasion Resistance Flexing Resistance (30,000 cycles) Hydrolysis (150,000 cycles) Interlayer Bond Strength Resistance to Fuel Oil | Double Density Sole TPU/PU Thermoplastic Polyurethane Black Outsole And Beige Polyurethane Midsole Above 6 mm. More than 5 kN/m. Volume loss is below 250 mm ³ . Cut growth is below 4 mm. Cut growth is below 6 mm. Above 4 N/mm & 3N/mm in case of sole tearing Below 12%. |
| | | Cleated Outsole | More than 45% of fore-part covered with cleats. More than 25% of heel portion is covered with Cleats |
| 10 | ANTISTATIC PROPERTY | | After conditioning in a dry and wet atmosphere, the electrical resistance is above 100 K ohms and below 1000 M ohms |
| 11 | ENERGY ABSORPTION OF SEAT REGION | | Above 20 joules. |
| 12 | ANTI SLIP PROPERTY | | Co-efficient of friction is more than 0.28 for heel region & more than 0.32 for flat region |
| 13 | HEAT INSULATION OF SOLE COMPLEX | | Below 22 ⁰ C. (The insulation cannot be damaged without damaging the footwear) |

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| 14 | COLD INSULATION OF SOLE COMPLEX | | Below 10 ⁰ C. (The insulation cannot be damaged without damaging the footwear) |
| 15 | HOT CONTACT (PU SOLE) | | No damage to PU sole when exposed to a temperature of 150 ⁰ C for 1 minute. |